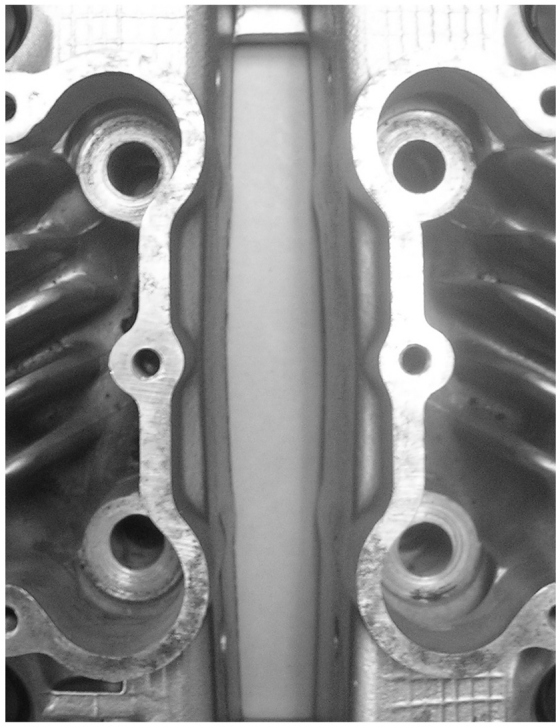
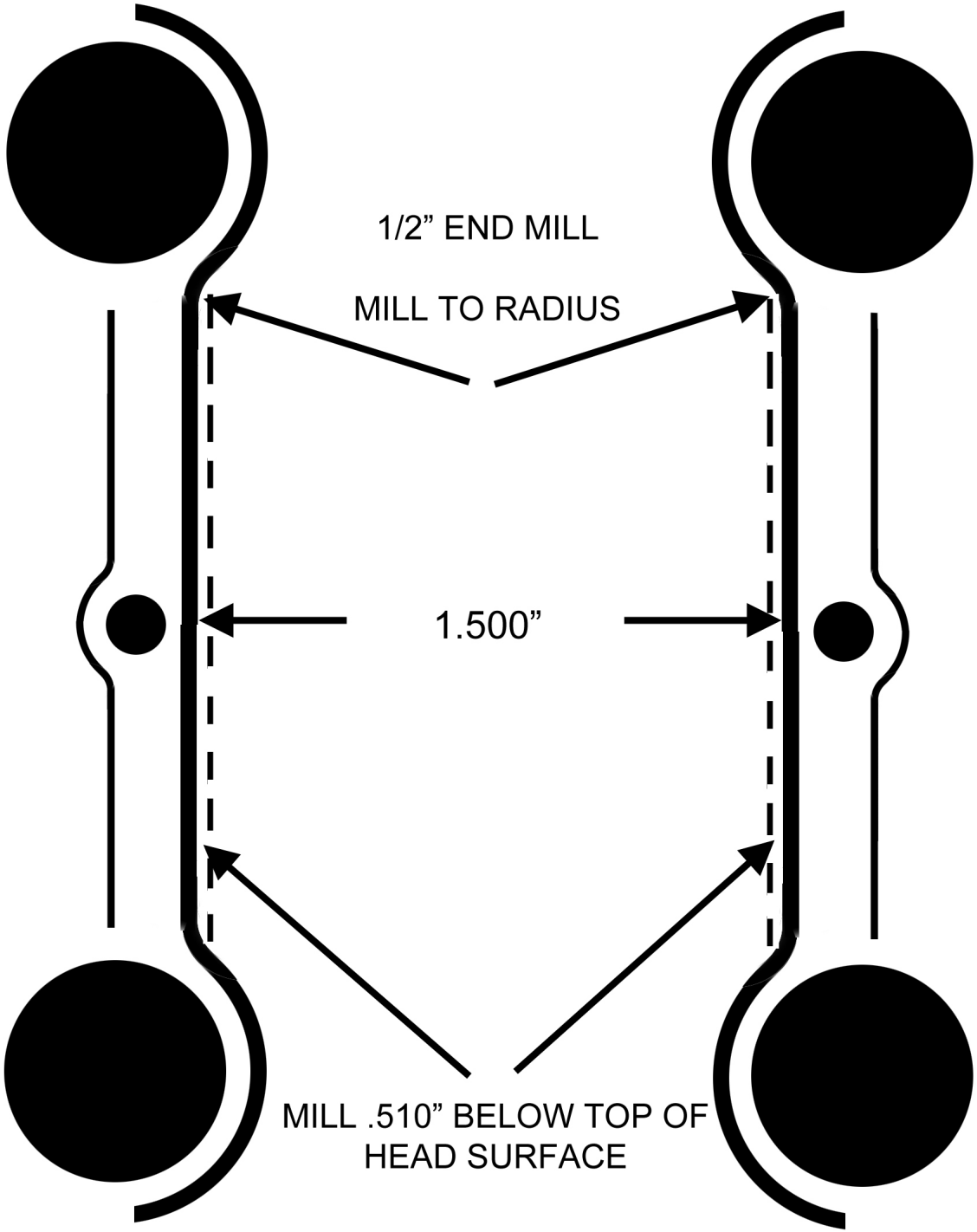


1. Mill head to fit guide per drawing.

2. Install optional drill jig fixture available from APE (P/N CCIA-JJ)

3. Drill head with 1/4” aircraft extension drill.

4. Install sprocket from Z1900 or KZ1000.

5. Install pin. NOTE: The cam cover is what holds the pin in place.

6. Remove rubber guide and mill clearance in cam cover. Do not exceed .920” wide.