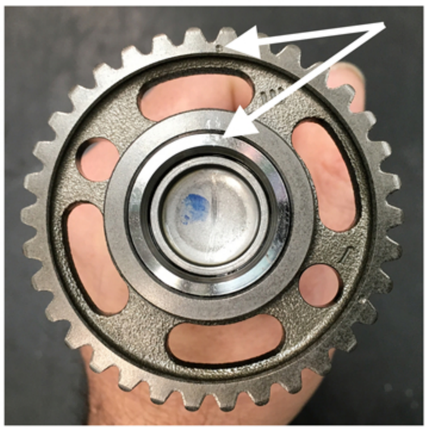
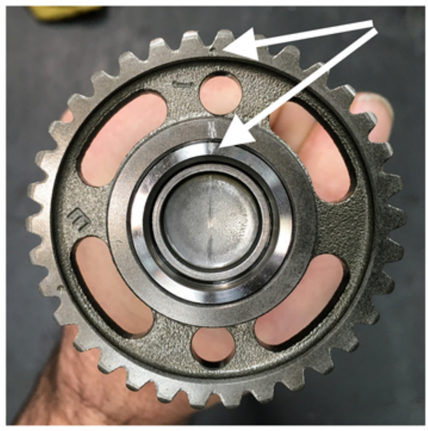
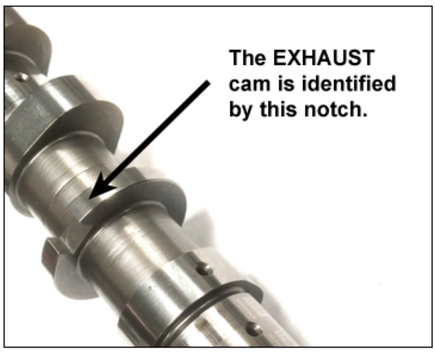
INSTALLATION INSTRUCTIONS FOR CSAKY1000





Before removing OEM sprockets from cams, scribe a mark on the exhaust cam that lines up with the exhaust dot on the OEM exhaust sprocket. Do the same on the intake cam, lining up with the intake dot on the intake sprocket. Then press OEM sprocket off cams.



Arrange APE sprocket & adapter so that a button head mounting bolt is in the CENTER of one of the slots as shown. Scribe a mark on the APE adapter that lines up with the EXHAUST mark on the APE sprocket (the EXHAUST mark on the APE sprocket is TWO dots.) Remove button head bolt and set APE sprocket onto exhaust cam (as shown) and then press on APE adapter (oriented as shown) so that your scribe on the adapter lines up with your scribe on the cam from step 1. Use red Locktite and press adapter on to cam until end of adapter is flush with the end of cam. Do not press further.

When adapter is pressed on, bolt APE sprocket to adapter so that the two dots on the sprocket line up with your scribe on the adapter. Repeat process with intake cam using the SINGLE dot on the APE sprocket.

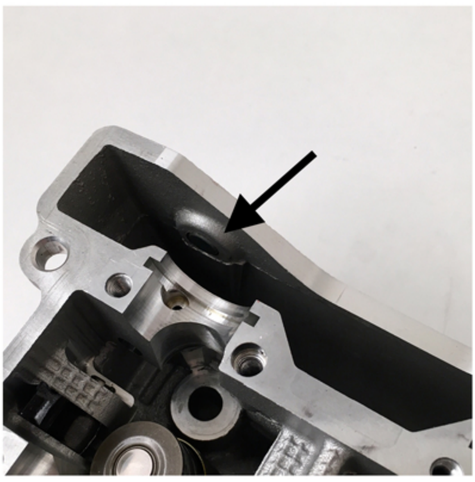


Fig. 1

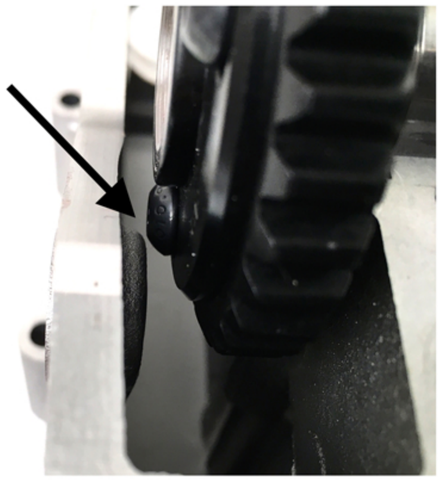


Fig. 2

IMPORTANT!

The boss that protudes into the exhaust side of the head casting (fig. 1) may interfere with the rotation of the cam sprocket. The button head bolts come very close to this casting feature (fig. 2). If upon installation it appears that the boss will interfere then you will have to grind a little off the corner of the boss so that the button head bolts clear it safely.